

The Right Decision

Step Switch Controlled MIG/MAG-Welding Machine WEGA-Serial



- **Gas- and water-cooled, compact or with separate wire feed unit WEGA DRIVE 4**
- **330-400A; 24 steps**
 - WEGA 330 MIG 330A/45%
 - WEGA 400 MIG 400A/45%
- **500-600A; 36 steps**
 - WEGA 500 MIG 500A/45%
 - WEGA 600 MIG 600A/45%

The Right Decision

HIGHLIGHTS

- **Ergonomic, compact and robust type of construction**
 - Outstanding welding characteristics
 - Improved welding choke with 3 taps or electronic choke (Option for WEGA 400)
 - 4-rolls wire feed system with big rolls
- **Ideal working in field**
 - 4 crane eyes for flexible craning big steering and truss rolls
 - Low central of gravity for high security against tipping over
 - Protection classification IP23
- **Highest security during operation**
 - Overcharging protection in the transformer and rectifier
 - Electronic controls integrated in a dust free area, modular construction
- **Simple change of polarity for welding of flux cored wire (option)**
- **Less maintenance work and silent**
 - Ventilation and water pump temperature controlled

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Flexibel: Alternative Control Variations for All Applications

- **M200 PROGRAM**

- 24 welding jobs
- One-dial operation
- Options
 - Wire correction by torch or by remote control
 - Push/pull operation
 - Intermediate wire feed unit
 - Welding data recording

- **M100**

- Two-button operation

- **M110 (option)**

- Volt/ammeter with hold function



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Applications

- **Production- and repair work of simple welding tasks up to high tech applications in industry and craft i.e.:**
 - Container- and machinery construction
 - Vehicle- and ship building
 - Heavy mechanical construction
 - Steel building and mechanical engineering
 - Assembling work, etc.